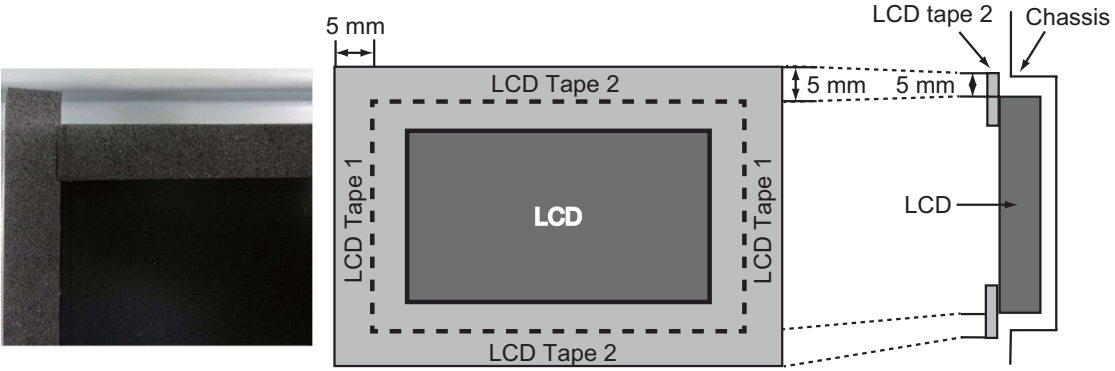
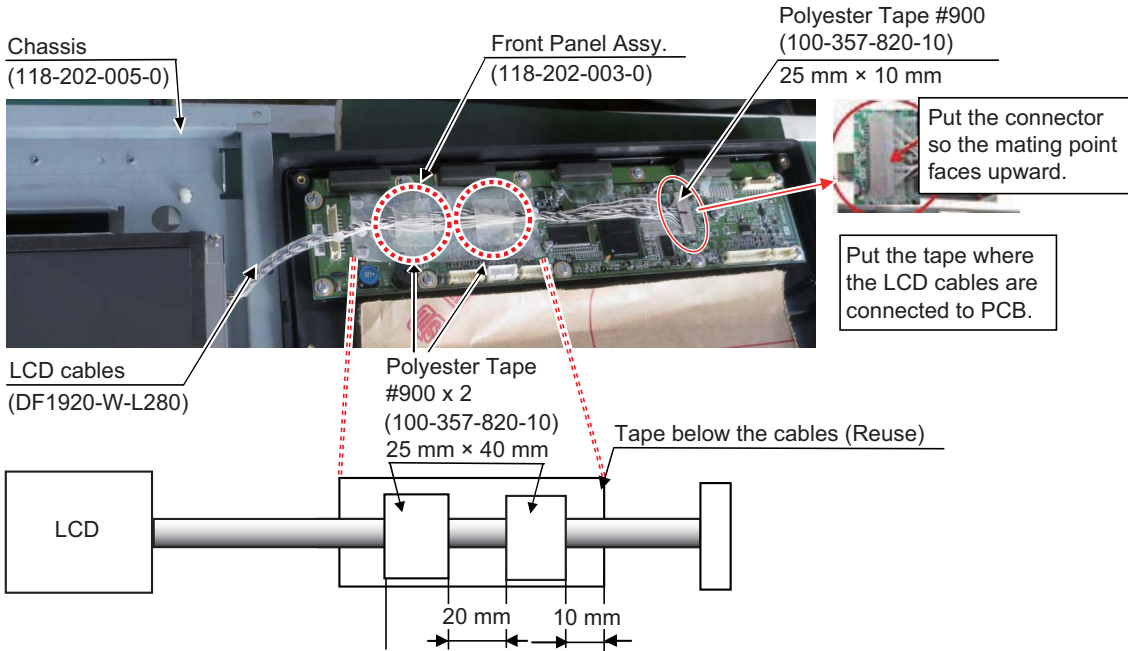


Notes for replacing the LCD FCV-288

Follow the procedure below when replacing the LCD.

Step	Contents
1	<p>Cut the provided polyester tape #900 (Code: 100-357-820-10, 130 mm x 25 mm) to 20 x 25 mm and 25 x 25 mm and put them as shown below.</p> <p style="text-align: right;">Polyester Tape #900 (100-357-820-10)</p> <p style="text-align: center;">Connect this cable to PWR PCB. (Ref: Step 5)</p> <p style="text-align: center;">Connect this cable to MAIN PCB. (Ref: Step 4)</p>
2	<p>Fasten the LCD to the chassis and put 2 pcs. of the LCD tape 2 (02-166-1023) laterally and 2 pcs. of the LCD tape 1 (02-166-1022) vertically. The LCD tape 2 and 1 cross at the locations circled in the figure.</p>



Step	Contents
3	<p>Put LCD tape 1 and 2, 5 mm from the edge of LCD panel as shown below.</p> 
4	<p>After connecting LCD unit to Main PCB and putting LCD tape 1 and 2, cut the provided polyester tape #900 (Code: 100-357-820-10, 130 mm x 25 mm) and put them as shown below to reassemble the monitor unit.</p>  <p>Chassis (118-202-005-0)</p> <p>Front Panel Assy. (118-202-003-0)</p> <p>Polyester Tape #900 (100-357-820-10) 25 mm x 10 mm</p> <p>Put the connector so the mating point faces upward.</p> <p>Put the tape where the LCD cables are connected to PCB.</p> <p>LCD cables (DF1920-W-L280)</p> <p>Polyester Tape #900 x 2 (100-357-820-10) 25 mm x 40 mm</p> <p>Tape below the cables (Reuse)</p> <p>LCD</p> <p>20 mm</p> <p>10 mm</p>
5	<p>Connect a cable of LCD unit to PWR PCB as shown below.</p> 